

## **Factory Automation**



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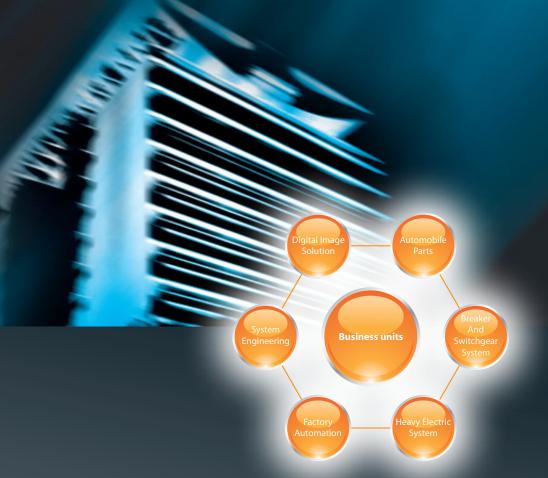
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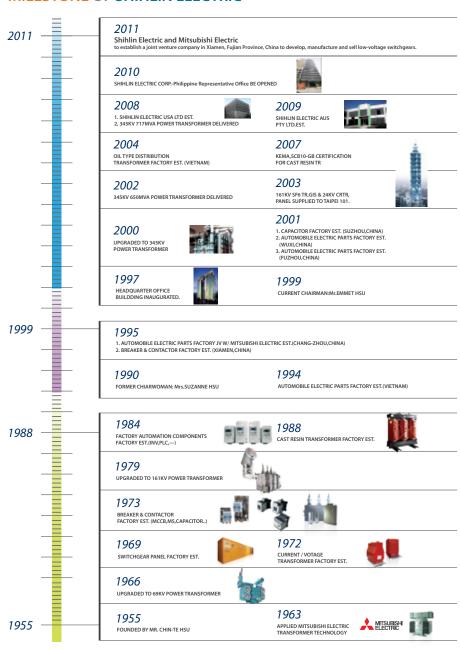
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## **About US**

Shihlin Electric Group was established in 1955 with headquarter located in Taipei, Taiwan. The company has offered a wide range of services that cover the areas of power distribution system, automobile equipment, low-voltage electrics, factory automation, and system engineering. The products of Shihlin Electric, including universal circuit breaker, molded case circuit breaker, mini circuit breaker, contactor thermal overload relay, surge protection device, automatic transfer switch, power transformer, switch cabinet, high-voltage switch, capacitor, programmable controller, inverter, human-machine interface servo motors & drives, temperature controller, sensor, car alternator, starter motor, etc., are famous fo their excellence in quality, which are well appreciated by the clients in the industries.

### **MILESTONE OF SHIHLIN ELECTRIC**



# Factory Automation Division Introduction

In view of the continuous industrial and technological advancement, Shihlin Electric established the Automation Business Group in 1984 to search for talents in advanced technology and management. The main objective of Automation Business Group is to provide automation equipment for the industries and to help the development of industries toward automation, technologization and digitization. The Shihlin Automation Business Group is one of the well-known manufacturers in Taiwan capable of providing the client a complete set of industrial automation products including Programmable Logic Controller (PLC), Human-Machine Interface (HMI), Temperature Controller, Inverter (AC Drives).and AC Servo motors and drives

The Automation Business Group of Shihlin Electric was founded initially as an agent for selling Mitsubishi's Programmable Logic Controller (PLC) 27 years ago, as well as inverters, AC servo motors & drives in followings years, . To achieve sustainable operation, it began the development and manufacturing of the next generation Shihlin Electric inverter that has the advantages of high efficiency and compact design. Later, the Automation Business Group employed the high-speed SMT automated production line as well as the high-precision testing equipment (i.e., ICT), and began the development of novel Human-Machine Interface (HMI), AC Drives, AC Servo Motors and Drives, etc. Based on the accumulated experience in technology R&D, the Automation Business Group of Shihlin Electric has become a key automation products and service provider.

### Manufacturing Plant Milestone





# Series Vector Control Inverter

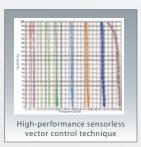
### **Product Range**

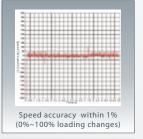
Мс		KW (HP)	0.2 (0.25)	0.4 (0.5)	1.5 (2)	3.7 (5)	
	SS2021	1-phase 220V					
SS2	SS2023	3-phase 220V					
	SS2043	3-phase 440V					

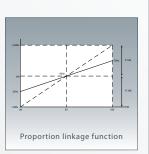
### Main Features

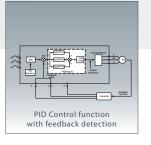
- \* Built-in shuttle knop to adjust output frequency easily
- \* Built-in RS-485 communication interface
- \* Support MODBUS and Shihlin communication protocol
- \* Built-in proportion linkage control function to support multi inverters connection
- \* Maximum 650Hz frequency output enable to support special and high-speed motors.
- \* Support DIN rail mount
- \* The resolution of frequency setting: digital 0.01Hz; analog 1/1000
- \* The accuracy of output frequency: 0.01%
- \* Multi-function input/output terminals
- \* Support 2 analog setting types. 0-10V and 4-20mA

### **Product Features**













### **Application**







Packing machine

Mixer machine

CNC tooling machine







Grinding machine

Desktop type lathe

Painting Machine

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# SE2 High Performance Series Vector Control Inverter

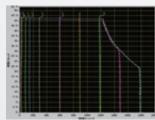
### **Product Range**

Mo		KW (HP)	0.2 (0.25)	0.4 (0.5)	1.5 (2)			
	SE2021	1-phase 220V						
SE2	SE2023	3-phase 220V						
	SE2043	3-phase 440V						

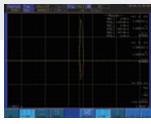
### Main Features

- \* High performance sensorless vector control
- \* With auto-tuning function
- \* High starting torque, 150%/1Hz and 200% /3Hz
- \* Output frequency from 0.2Hz to 1000Hz
- \* Speed accuracy:less than 1% with 0~100% load variation
- \* High-precision static motor parameter auto-tuning function
- \* Excellent performance with load capacity of 200%/1s
- \* Hardware protection design including ground short circuit protection, output short circuit protection, analog in error
- \* Built-in RS-485 communication interface
- \* Support MODBUS and Shihlin communication protocol
- \* Built-in brake resistor
- \* A build in EMC input filter is available
- \* Energy saving function realizes power-saving control
- \* Constant pressure setting for water pump
- \* Support various expansion card: I/O card, RS-485/422 card, 4-20mA power card, Profibus communication card, DeviceNet communication card

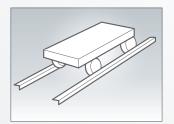
### **Product Features**



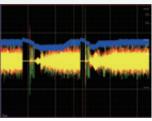
High-performance sensorless vector control technique



Hardware protection design



Excellent performance with load capacity of 200% 1s

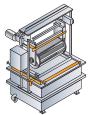


Tracking compensation mechanism

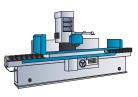
### **Application**



Robot Arm



Plating Machine



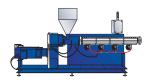
Grinding machine



Wood processing machine



**Printing Machine** 



Extruder



## SF-G

### Dual-load, High Performance Series Vector Control Inverter

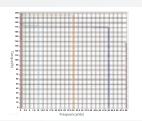
### **Product Range**

		KW (HP)										100 (150)	
CE C	SF020-G	3-phase 220V	60s → 60s →		_	•	•	•					
SF-G	SF040-G	3-phase 440V	60s →	•	•	•	•	•		•			

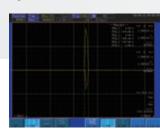
### Main Features

- \* Dual specification with HD(-G): 150% 60s / LD: 120% 60s
- \* V/F control, general purpose magnetic flux vector control, SVC sensor-less vector control, FOC+PG closed loop vector control, high torque output at low speed, and the best power saving control mode.
- \* Increased load capacity to 200% / 1S(-G)
- \* Hardware type circuit protection design
- \* Embedded regeneration brake crystal(22kW or below)
- \* Strengthened PID function, multiple machine(fan/pump) control function
- \* RS-485 interface, selection between Shihlin protocol/standard Modbus protocol
- \* Strengthened speed tracking compensation capability
- \* Soft PWM function
- \* Multiple function pulse output
- \* Operation panel convenient to move around
- \* 0-1A/0-10A feedback input board (optional), appropriate for equipment modification of injection molding machine for power saving

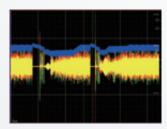
### Product Features



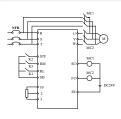
High Performance Vector Control



Hardware ground fault over current / Output short circuit protection design



Tracking compensation mechanism

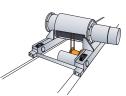


Equipped with grid power frequency switching mechanism

### **Application**



Polishing Machine



Crane



Chamfer Machine



Slitting Machine



Constant pressure Water supply



Solder Equipment

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# EU200 Series (EU206/208/210)

### Main Features

- \* LCD size: 5.7 inch, 8 inch, and 10.4 inch
- \* Screen: Mono (GS)TFT 65536 colors (CT)
- \* Resoultion: 320x240 DPI(5.7") / 800x600 DPI(8" &10.4")
- \* COM port x 2 for RS-232/422/485 communication
- \* USB port x2, SD Slot x1 (Maximum 8G SDHC)
- \* Support Ethernet Communication(CT11)

# **EC200** Series (EC207/210)

### Main Features

- \* LCD size: 7 inch and 10.2 inch
- \* Screen: TFT 65536 colors
- \* Resoultion: 800x480 DPI
- \* COM port x 3 for RS-232/422/485 communication
- \* USB port x2, SD Slot x1 (Maximum 16G SDHC)
- \*Audio Input x 1
- \* Support Ethernet Communication(CT11)

### **Human Machine Interface**

### **Hardware features**

- \* Memory Capacity Expanded
- \* External Control Buttons
- \* Multiple PLC Brands Connectable
- \* Multilingual Support
- \* Rich Text Effects
- \* Flexible Communication

- \* Edit List of Commands & Monitor Ladder Diagrams
- \* Multiple Data Transmission
- \* Many-to-One Transmission
- \* The New Generation Editing Software: EU Works 2

### **Software features**

- \* First page assignable
- \* Time action
- \* Clock function
- \* Numeral blink function
- \* Print screen function
- \* Confirm box function
- \* Advance recipe funtion
- \* Blacklight lighting for alarm trigger
- \* History trend chart
- \* Combobox function
- \* Slider function
- \* The liberary function

- \* The alarm record function
- \* The recipe function
- \* The floating alarm function
- \* The security function



# SDA Series Servo Motors and Drives

### **Product Range**

	KW (HP)	100W	200W	400W	500W	750W	1KW	1.5KW	2KW	3.5KW
Drive	1 phase 230V	•	•	•	•	•				
Drive	3 phase 200~230V	•	•	•	•	•	•	•	•	•
Motor	Low Inertia	•	•	•		•				
	Medium Inertia				•		•	•	•	•

### Main Features

- \* High speed bandwidth (490Hz)
- \* The position settling time less than 1.0ms.
- \* On-line inertial estimation
- \* Speed response
- \* 9 different control modes
- \* Built-in the internal position command
- \* Built-in single-axis control mode(various home position return modes)
- \* Multiple programmable digital inputs (DI) and digital outputs (DO)
- \* Supported RS232C/RS485 transmission in RJ45 interface
- \* PC communication software (USB/RJ45 interface)
- \* Highly potent servo software
- \* Auto tuning function
- \* Mechanical resonance filter setup

### **Software Features**



\* Device setup



\* Status monitoring



\* Parameter list



\* Digital I/O monitoring



\* Internal digital input controlling monitoring



\* Auto tuning function



\* Alarm information monitoring



\* Test modes monitoring



\* Oscilloscope (responses monitoring) monitoring

### **Application**



Cable cutting machine



Metal sawing machine



Bag cutting and sewing machine



Robot

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## **Series** Temperature Controller

#### **DIN RAIL Installation**

 Provided with two installing ways of DIN RAIL and Screw Lock, and suit for a considerable quantities installation in the panel board, it is easy to install and the out procedure in the second s and take out controller itself.



#### **5 LED Indicator Lights**

#### **Design of Separating** Secure Cover for Terminal

- Brand-new design of secure covers for terminal with European standard.

  Terminal with power doesn't expose external
- and feel artistic and security.



### **Compact Module Assembly Design**

Organization assembly disassembles easily, extreme light.
 Provided the advance SMT manufacturing system, high quality and



### Base Attaches the Magnetic Place (Use for SDV)

 Base attaches 3 magnets, it may adsorb the made of iron box body willfully. . Don't need to worry about fix it problem, suitable in the short period



### Autotuning (AT)



### **RAMP** and Soak



### **Series** Temperature Controller

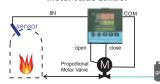
### Ramp/Soak Program



### Pattern 0 BU 13-25 B CO B 18 112 13 45 15

There are two patterns can be linked together as 16 segments in ramp/soak program.

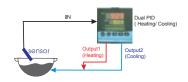
#### **Motor Value Control**



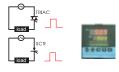
### **High Accuracy**

Input with 14 bit A/D resolution, 0.2% accuracy of FS. Build in Auto Zero- Auto Span function to keep good accuracy.

### **Heating and Cooling Control**



### SCR/TRIAC trigger



1Ø/3Ø Zero Cross control(1Ø/3Ø SSR) 1Ø/3Ø Phase Angle control(1Ø/3Ø SSR)

### **Modbus Communication**

WT series sport both Modbus RTU and MODBUS ASCII protocol. Communication between controller and HMI or other equipment is more convenient. (\*Option Function)

## **Global Sales Network**

**FA Distributor** 

