Fatek FB Series

Configuration for the RS-232 connection is shown in Figure 1 .
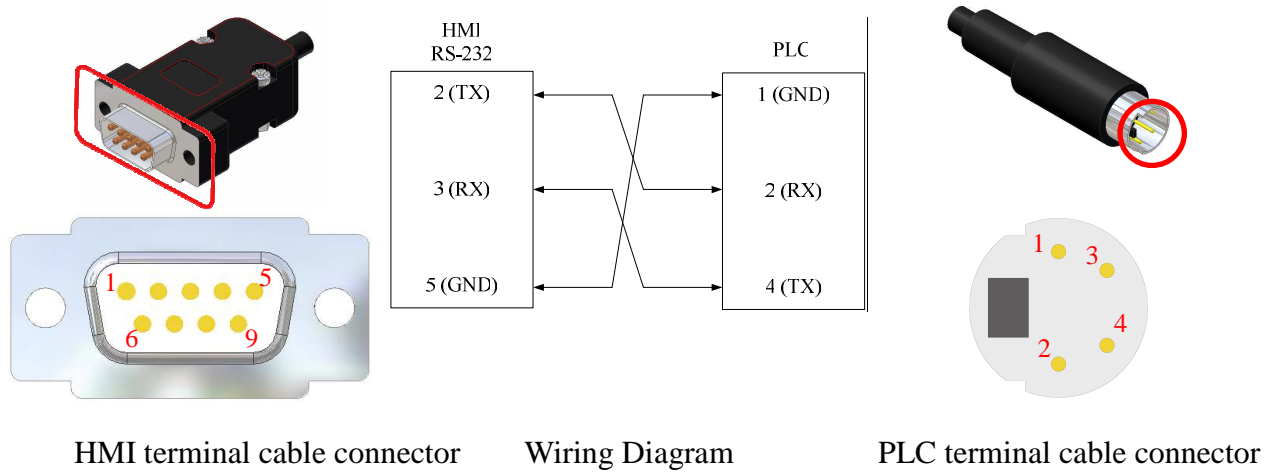

| HMI terminal cable connector | Wiring Diagram | PLC terminal cable connector |

Fig. 1 Fatek FB Connection

Recommended serial setup：

Type	Baud Rate (Bps)	Parity	Data Length (Bit)	Stop Bit (Bit)	PLC Station NO.
FB Series	9600	Even	7	1	1 (Initial Settings)

● The PLC station internal number is 1 by default, so the component of the edit screen should have the station number set to 1 before the communication can begin. This is shown in Figure 2 .
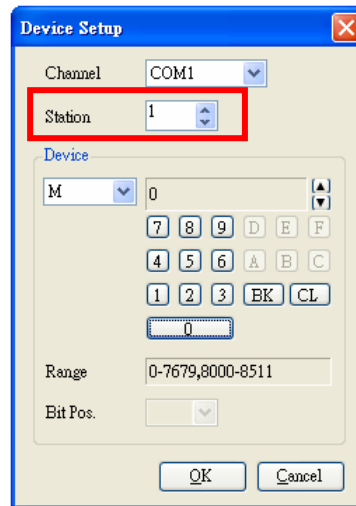

Fig. 2   Station Number Setup

● Use FBs-232P0-9M data transmission cable for the connection.