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## Vision130™ Keypad Slides Tech Support Document 1/08

The keys and logo on the operating panel of the controller may be labeled by keyboard slides.

Slides are strips of plastic that are inserted under the faceplate of the operating panel.

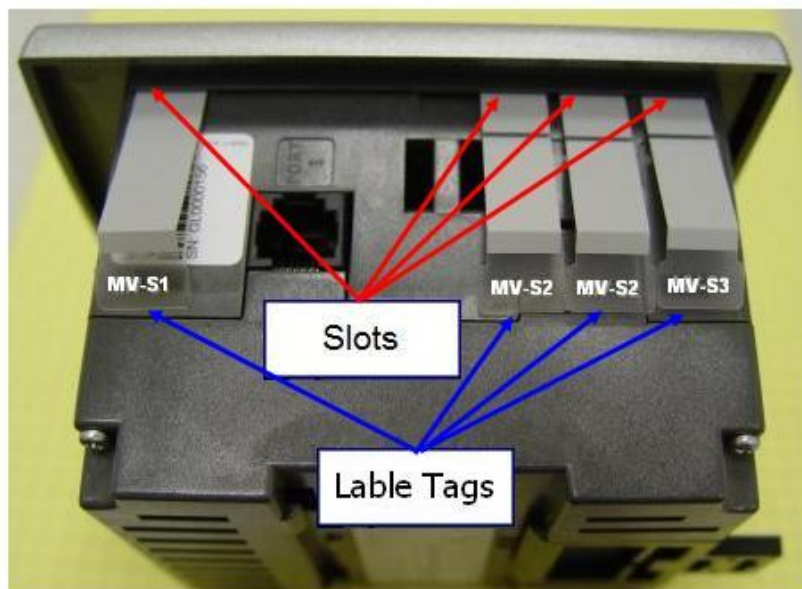
*Caution*

- Slides must be inserted and removed when the controller is not mounted.
- Slides fit very tightly into the operating panel slots. This keeps the correct label over the correct key. When you remove or insert slides, work carefully, as excessive force may damage the slide.

### Inserting a Slide

Note that each slide has a label, and must be inserted into the correct locations according to the following figure.

Gently and steadily, slip the slide into the slot shown in the accompanying figure.



### Removing a Slide

Slides have tabs to allow you to pull the slide out more easily.

1. Grasp the tab, with your fingers or using flat-bladed long-nose pliers.
2. Pull gently and steadily; the slide slowly slips out.

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