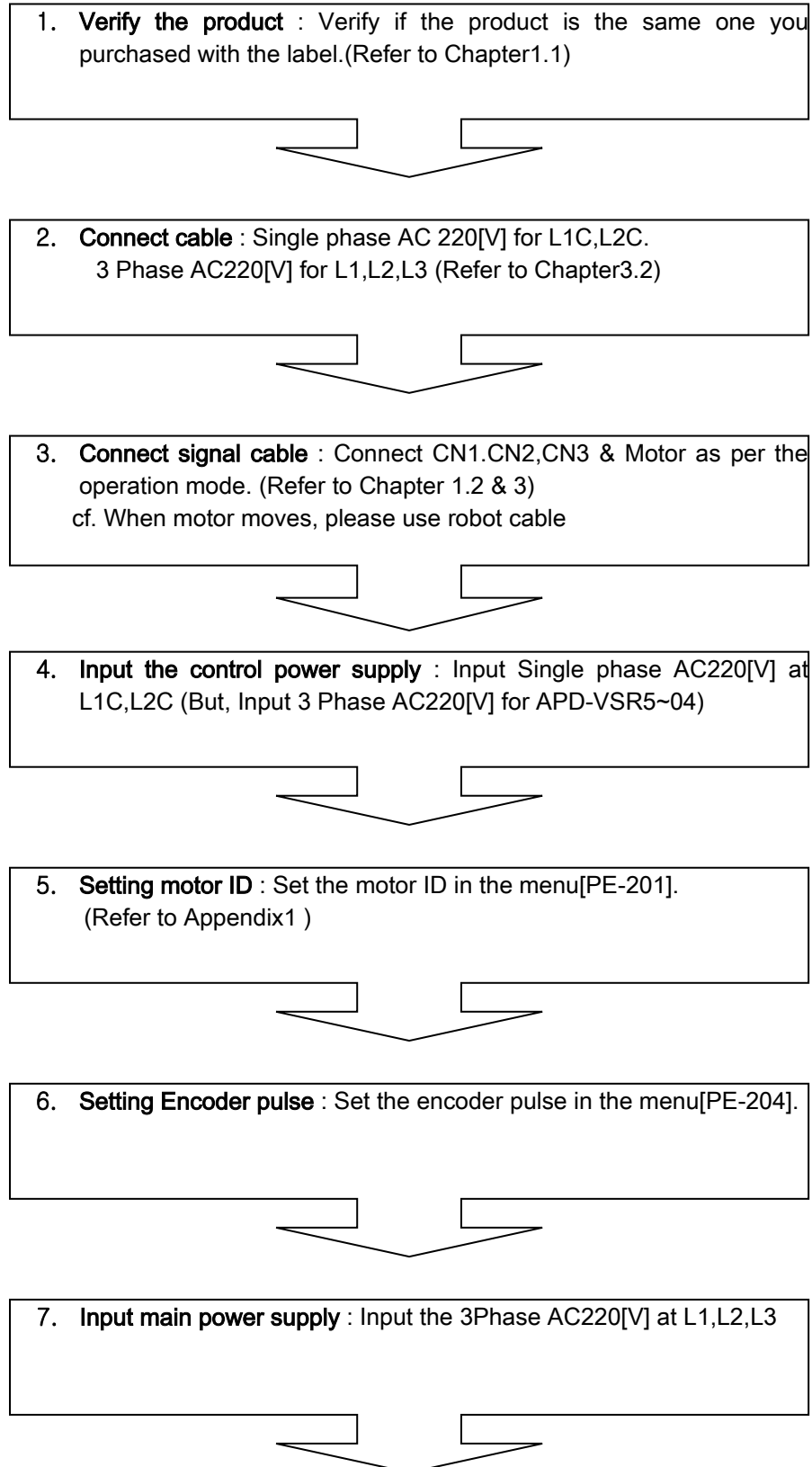


Appendix 2 Test Operation

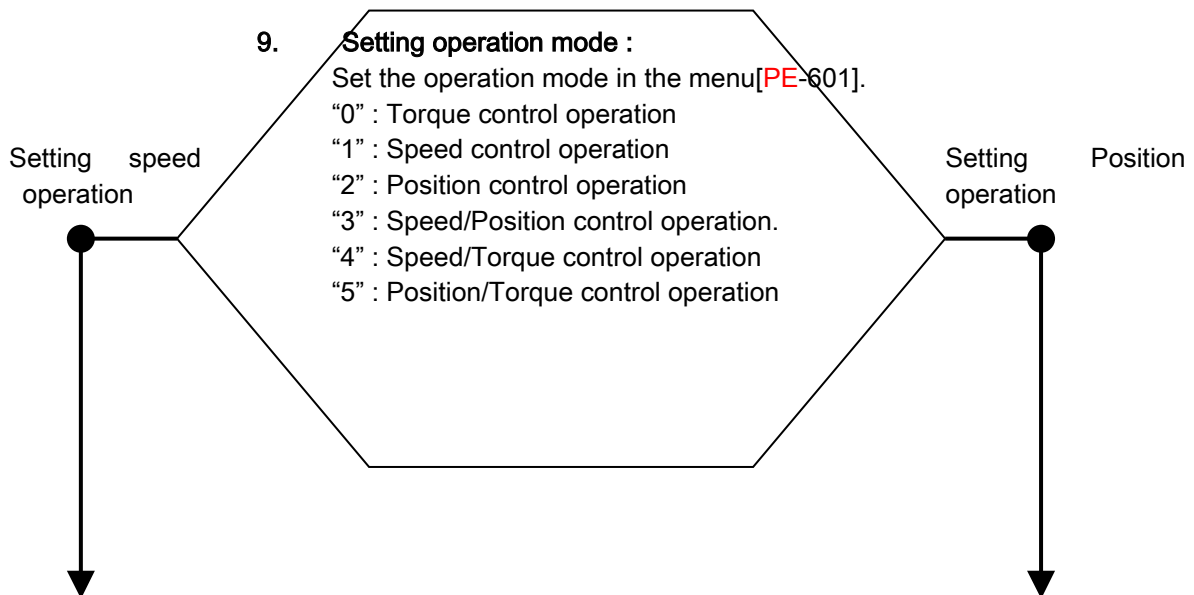
Thanks for purchasing our products.

Customers are requested to follow the following procedure for trial operation.



APD-VS[Standard Type] Manual

8. **Test operation** : Press Enter key on the menu[PC-803], and can proceed the test operation by manual.
 * **Up Key** : Change the operating speed ([PE-602]~[PE-608])
 * **Right Key** : Motor forward rotation
 * **Left Key** : 모터 역회전



10. Proceed the speed operation with an Upper controller by adjusting the menu data as follows.

- 1) Speed operation variable setting menu : [PE-601~611]
- 2) In/Output variable setting menu : [PE-503, 504, 510, 512, 514, 515, 516]
- 3) Analog variable setting menu : [PE-401~405]
- 4) Control variable setting menu : [PE-301, 307, 309, 311, 312, 313, 319, 320]
 (Refer to Appendix 1)

11. Proceed the Position operation with an Upper controller by adjusting the menu data as follows.

- 1) Position operation variable setting menu : [PE-701~711]
- 2) In/Output variable setting menu : [PE-501, 502, 508, 509, 512, 515, 516]
- 3) Control variable setting menu : [PE-301~320]
 (Refer to Appendix 1)